



LKM MACHINE

TAIWAN BRAND KNITTING MACHINE

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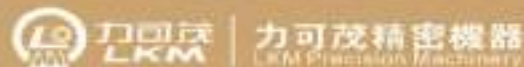
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CHINA BRANCH
泉州力可茂精密機器有限公司
QUANZHOU LKM PRECISION MACHINERY CO., LTD.
中國福建省泉州東海濱城EB-6
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LKM. Machinery





力 行研發，求創新 > Keep researching and developing
 可 靠優良，針織機 > Trustiness and choiceness, circular knitting machine
 茂 業利衆，社會興 > We wish all of you good business, and blossom society

B

Brief Introduction of Company 公司簡介

LKM Machinery



泉 州力可茂精密機器有限公司創設於2001年。我們力求創新，不斷研發提升針織大圓機之性能及生產技術，榮獲經濟部“中小企業創新研究獎”，研發能力強是本公司產品最佳之保證。力可茂大圓機穩定可靠的性能，發揮技術的高生產力，大量生產高品質針織品，具有強勁的競爭力，因此成爲客戶成業生財的好幫手。

2007年獲得中華人民共和國國家知識產權局“實用新型專利”，政府部門的大力扶持，使力可茂公司如虎添翼，增加了企業前進的動力。2008年獲得高新技術企業獎。

力可茂成名的除多功能單面機系列之外，尚提供雙面機系列及單面、雙面電腦提花機，動態提花機等。在“ITMA”國際紡織展發表，提升在國際的地位。

Q uanzhou Likemao Precision Machinery Co., Ltd. builds since 2001. LKM company keeps developing, researching on improving features and techniques of circular knitting machine. The Economic Department awards the prize of "Creation and research medal for small and medium enterprises". The strong researching capability is our company's best advantage. The stable performance of LKM circular knitting machine fully exerts the high productivity of technology. It enables mass production of high quality knitted goods with high competition. It becomes the good assistant for customers to make fortune. In 2007, we obtain a honorary title "Useful And New Type Patent" by State Intellectual Property Office of Peoples Republic Of China. Under the support of government, LKM company feels more strong and has more power to improve.

Besides the multi-functional series of LKM high-speed single circular knitting machine, our company also provides series of single and double computerized jacquard machine, high pile computerized jacquard machine and so on which improves the company's international fame when it is exhibited in ITMA.



> 沒有最好，用心更好
 > 有心，用心，專心
 > 精雕細琢，力可茂

> Keep forward
 > Knit with the whole heart
 > Make the most highest precision machine

L-DMJ 雙面全電腦提花機

L-DMJ DOUBLE JERSEY COMPUTERIZED JACQUARD MACHINE

高速度雙面電腦提花機集力印及印後組態等年的製造和織造經驗研製而成的針織大器械。其三功能針和和針選擇機，本機採用國際先進的選針器及入棉的適量零件安裝系統，質量耐久穩定，操作簡單易學。通過適宜軟件系統，可使花型大小不受限制。新舊機型均可任出高雅、華麗和珍貴三功能選針。該機廣泛用於雙面提花布、裝飾布、服裝針織布、服裝布、絲布等。

The high speed double jersey computerized jacquard machine is a new designed machine developed by LKM integrating many years' experience in machinery manufacturing and knitting. Now we have fine gauge and thick gauge two kinds machine.

Adopting international advanced technology selector and humanized drawing system, Quality durability and stability, operating is easy to learn. Computerized needle selection technology (three technical ways: knit, tuck and miss) can be woven floral unlimited scope of various jacquard patterns.

Fabric knitted by the machine use for double jacquard, decoration, rib knitting, clothes, flannel and so on.



規格 / Specification:

型號 / Model	針筒直徑 / Cylinder Diameter	針距 / Gauge	口數 / Feeders
L-DMJ	15"~40"	7G~12G	1.5/INCH
L-DMJ	15"~40"	14G~28G	2.1/INCH



沒有最好，只有更好。
Keep forward.

LKM



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規格 / Specification:

型號 / Model	針筒直徑 / Cylinder Diameter	針距 / Gauge	口數 / Feeders
L-SCJ1C	15"~40"	7G~12G	1.5/INCH
L-SCJ1C	15"~40"	14G~28G	2.1/INCH

L-SCJ1C 單面全電腦提花機

L-SCJ1C COMPUTERIZED JACQUARD MACHINE

L-SCJ1C 單面全電腦三功能針在系列機力印及印後組態等年的經驗研製而成和針織的織造經驗研製而成。其選針器及針筒選擇機，本機採用國際先進的選針器及入棉的適量零件安裝系統，質量耐久穩定，操作簡單易學。通過適宜軟件系統，可使花型大小不受限制。新舊機型均可任出高雅、華麗和珍貴三功能選針。該機廣泛用於單面提花布、裝飾布、服裝針織布、服裝布、絲布等。

L-SCJ1C Computerized Jacquard Machine (3 Technical Ways) is a new designed machine developed by LKM integrating its many years' experience in machinery manufacturing and knitting with the technology of single three function jacquard series new machine which are amalgamated several years machine building and spinning experiences arranges in pairs with specially electromagnetic needle selector. Control system is designed to use the most advanced micro-processing technology, the electronic computing systems and computer-organ combination installed in the plant within. Patterns do not need any special mapping software. The universal drawing software available in markets acceptable. Face pattern can be selected into or directly designed in computer. To be handled by patent jacquard software, go to the process of selecting, thus be saved in the USB and passed to machine for running. Operating easily, humanization improve work efficiency. Computerized needle selection technology (three technical ways: knit, tuck and miss) can be woven floral unlimited scope of the various jacquard. Adopting 8-Piece selector, the space of selecting distance enables selector has enough time for the machine's high production requirements. With low power consumption and appropriate temperature in long turning time, the selection accuracy of selector can be greatly improved.

L-STX4DLB 單面四色電腦調綫提花機

L-STX4DLB 4COLOR ELECTRONIC WHIT JACQUARD KNITTING MACHINE

L-STX4DLB型力可茂公司最新研製的一種機種。採用全世界先進的半電腦控制之雙邊供、此機以其特點：1、機械結構簡單，拆裝保養容易；2、密封性良好，減少清潔機會；3、專利型雙邊供機構，簡潔凸顯第七代。控制系統的設計是應用最先進的感測器技術，採用液晶顯示屏，操作簡單，直視空程，更確保操作準確的擊實美觀。

任何圖案都不需要特殊編織軟件，而面上編織之圖案製作容易適用。三邊位計算機選針，可電腦編織任何複雜花形圖案不受限制之各種提花織物。前後調綫及針床加提花調綫機構。

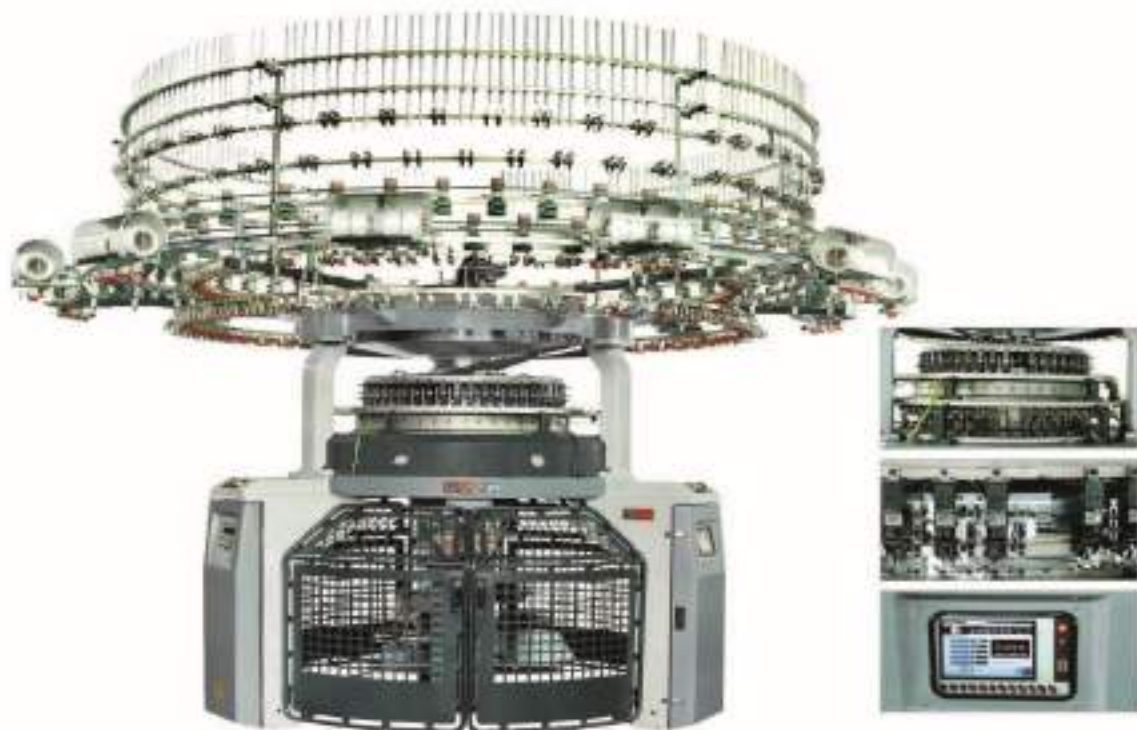
該機備有八段式選針器，其選針器定電空機包裝選針器有花形的片開選針機的高產生產要求。

L-STX4DLB is a new designed machine developed by LKM company. Adopting the latest computerized striper: 1 Easy frame, maintaining simply; 2 Well air tightness, reducing cleaning machine; 3 Patent boat type selecting equipment, simple and single driving cone. Control system is designed to use the most advanced micro-processing technology, using liquid crystal display, simple, space-saving, thus keeping the machine's overall neatness and nice-looking.

Patterns do not need any special mapping software. The universal drawing software available in market is acceptable.

Electronic striper and computerized needle selection technology can be woven floral unlimited scope of the various Jacquard fabrics, striper fabric and striper-jacquard fabrics.

Adopting 8-Piece selector, the space of selecting distance enables selector has enough time for the machine's high production requirements.



L-PLDD 雙面電腦毛巾提花機

L-PLDD DOUBLE TERRY COMPUTERIZED FULLY JACQUARD CIRCULAR KNITTING MACHINE

本機備有電腦編織花形系統，當圖案設計完成後，可藉由電腦控制而選取標準圖樣。操作時間短，效率高。且其二邊位電腦編織針床加提花調綫，操作過程簡單，不受操作調綫限制。此外，此機備有選針器，可編織任何複雜花形的布料。

Adopting electronic control system, standard pattern can be read by pattern controllers after the finish of pattern designed, simple and high output to the high production. The piezoelectric ceramic with The-3-Way selector and locate itself automatically, steady operation, no pattern-jump situation. Besides, with this machine, you can produce bath towel, towel, blanket and more softer fabrics.

規格/ Specification:

型號 Model	針筒直徑 Cylinder Diameter	針距 Gauge	口數 Feeders
L-PLDD	15"~40"	14G~18G	1,200CH

L-SGQD 電腦提花割圈絨機

L-SGQD COMPUTERIZED JACQUARD HIGH PILE CIRCULAR KNITTING MACHINE

簡介與用途

該機是本公司採用最新電腦提花原理精心研製而成的高質量電腦提花割圈絨機。該機可根據需要進行平面割絨、凹凸割絨、色織割絨，廣泛適用於服裝面料、床上用品、工藝飾物、玩具、地毯、沙發的立體、平面之山水、花卉、人物、動物、文字及任意圖案。使您的面料創新保持領先地位。機體採用雙面機型結構，外形大方、美觀，操作簡便具有極高的生產效率。

Summary and Application :

Computerized jacquard high pile circular knitting machine is one high quality machine our company design this year, adopting the latest principle of machinery of circular knitting machine. With the machine, you can knit plan pile cut, embossing pile cut, yarn-dyed pile cut fabric and so on to use for clothes, bedclothes, craft, soys, carpets, tapastries. You can knit any pattern you like such as solid and plane landscape, flowers, people, animals, words and so on which can make you keep update of the fabric developing. The machine is made by the structure of double type frame, a beautiful and dignified appearance, easy operation and high production efficiency.



L-SGQ 割圈絨

L-SGQ HIGH PILE CIRCULAR KNITTING MACHINE

該機以環毛絨機為基，適合毛高圈絨。更換品種方便，可生產長絨絨、毛毯、絨線毯、毛套毯、山嵐絨、短草絨等高級服裝面料和床上用品。本機與普通圈絨機相比，布面好、操作簡單之特點。

L-SGQ: It mainly knit high pile fabrics. The length of pile can be exchanged simply, varieties can be replaced easily. It can also produce plush, blankets, coral cashmere, cashmere peacock, crane flock and straw. And it is also has some advantages such as long pile face, well fabric, simple operation and so on.

規格 / Specification:

型號 Model	針筒直徑 Cylinder Diameter	針距 Gauge	口數 Feeders
L-SGQD	16" - 40"	14G-19G	1,2INCH



雙面毛巾機

Double Terry Single Knitting Machine

1. 特別設計之專利針筒及設計針式，毛圈面與絨面平穩均勻，反包結構雙面絨不縮水，且提供不同毛圈之式樣及針筒之選用。外毛 2.0mm-4.0mm，內毛 2.0mm-8.0mm，針筒內絲毛及特殊毛之生產可讓毛圈面絨面之特殊效果。
2. 提供針筒、半自動卸布、送布、送布及邊線在加工，雙面絨的毛圈絨及貴大範圍之設計樣式。

1. To adopt special design of patent sinker ensure the fabric of loop stable and even, the fabric structure to reverse terry, can be added different inner and outer loop height and different kind of material. The additional inner loop of sinker height arrange from 2.0mm-4.0mm, the additional outer loop of sinker height arrange from 2.0mm-8.0mm also additional offer special sinker without loop for inner and outer using it can produce vertical effect terry fabric.
2. Using different sinter and needle can produce such as anti-pilling, both towel, and for ladies and babies wears and large arrange of abundant cloth.

規格 / Specification:

型號 Model	針筒直徑 Cylinder Diameter	針距 Gauge	口數 Feeders
L-PLD	16" - 40"	14G-19G	1.4INCH

反包毛巾機

Velour Circular Knitting Machine

特別設計之送布片，適于毛圈之反包效果，毛圈長度穩定平穩均勻，不縮水，加工面毛圈之均勻穩定不縮水，且提供不同毛圈之式樣及針筒之選用。除了不同的毛圈結構外，也提供電子線絨、帶絨絨及帶面雙面絨毛巾。具有翻毛絨絨絨，布面柔軟且色澤一致等特點。絨面適用於各種高級服裝、運動裝、嬰幼兒、旅遊裝、新式裝飾品工業應用等。

Special designed sinkers, perfect castor effect. Loop height smooth and evenly shaped. Spot did not happen after cutting. We supply different kinds of sinkers for customer to choose.

Double normal fiber, reusable can knit various fabrics, polyester filament terry fabric and acrylic, elastic knit fabric. With advantage of low cutting wastage, even surface and the same loop height. It is used for every kind of classic dress, sportswear, baby clothes, men and women dress and industrial fabrics.



規格 / Specification:

型號 Model	針筒直徑 Cylinder Diameter	針距 Gauge	口數 Feeders
L-PLR3	16" - 40"	19G-24G	1.6INCH

L-PLC粗針毛巾機

L-PLC Thick Gauge Single Terry Machine

此款雙面毛巾機設計，與普通針筒針式結構，可織出極其厚實的針絨物，廣泛用于服裝原料、運動用品。

Using same sinter with single terry circular knitting machine. Fabric with perfect thick structure. The machine can knit many kinds of thick structure fabrics. Fabrics use for clothes and home textile widely.

規格 / Specification:

型號 Model	針筒直徑 Cylinder Diameter	針距 Gauge	口數 Feeders
L-PLC	16" - 40"	20-120	1.6INCH

單面機系列

SINGLE JERSEY KNITTING MACHINE



L-SM4T 單面機 Single jersey Knitting Machine

本機型採用四軌面三轉，更生產各種單面織布及邊帶的機種。機身調整部位極小，調整簡單精確。
針筒採用特殊合金鋼材，經精密的加工及特殊熱處理，耐久耐用。另可選用專利防塵孔對準製造布面，可有效排除布面在生產過程的落棉，大幅減少清棉時間並提高生產效率。

This model uses 4-track cam and is the most important machine to produce various jersey knit. It has the feature of short separation and easy adjustment.
Cylinders are made of special alloy steel through precise processing and particular thermal treatment, which are durable in use. If using the cylinder with special dust hole to always spin, it is effective in eliminating from heaped cotton fluffs in the sink trough and reduces clean time.



L-FLST 衛衣機 Fleece Knitting Machine

新設計的單面三轉衛衣機為三軌面設計，提升了設備的穩定性、產量、質量並更有保障。而特別增加的沉片三角，可調子調整絨毛的長度。

New designed sweater with single 3-fluxed may has three tracks. It improves the equipment stability and guarantees its output and quality. The cam with special curved coker can be applied to adjust the length of fuzzy pile.



L-PLST 單面毛巾機 Single Terry Machine

本機適合織長短毛絨，通稱電子絨絨，麻絨絨，單面刷毛布，雙面刷毛布，刷毛和絨絨。布面美觀，毛圈牢固，質量一致等特點。機身調整可與單面四軌單面衛衣機共享。亦可同時安裝到最少於配件成爲三機一體。

It is able to knit by using synthetic yarn, polyester filament terry, polyester textured terry, Pile three single face brushed terry and Lyora Terry.
Due to the perfection of face surface and loop length, the machine ensures excellent quality and appearance with minimum shearing loss.
It can be switched with L-SM4T, L-PLS T, (3-Feeder per mech) 3 types on one machine.



序號 NO.	機型 MODEL	說明 Description
1	L-ST4單面針織機(2C/B)	Single Jersey Knitting Machine (2F/inch)
2	L-SM4T單面針織機(3C/B)	Single Jersey Knitting Machine (3F/inch)
3	L-SSP單面針織機(3.2C/B)	Single Jersey Knitting Machine (3.2F/inch)
4	L-BS4T單面針織機(4C/B)	Single Jersey Knitting Machine (4F/inch)
5	L-SF4單面針織機(5C/B)	Single Jersey Knitting Machine (5F/inch)
6	L-SI2單面針織機(6C/B)	Single Jersey Knitting Machine (6F/inch)
7	L-ST單面針織機	Single Jersey Knitting Machine

序號 NO.	機型 MODEL	說明 Description
1	L-PLST單面毛巾機	Single Jersey Terry Machine
2	L-PK2-PK毛巾機	PK Terry machine



L-SKF4 單面開幅機

L-SKF4 OPEN WIDTH SINGLE JERSEY MACHINE



力可茂開幅機是在制定機型的基礎上研發而成，它具有單面機的一切特性，又具有面布機的高產和穩定性。力可茂機身選用最新三維輔助設計 (CAD)，機身結構更趨科學、織布更趨精準、耐用。

單面開幅機的主要特點：

- 1. 製造：**超精密機架，方便操作人員調整。大尺寸副結構件，重要零件採用先進加工中心機加工，提高零件的精度及生產效率。副結構件均零件之間採用緊密配合。
- 2. 編織心臟系統：**三角材料選用進口特殊合金鋼，選用國際CAD/CAM輔助設計，確保針距精確，適應各種不同原料及結構工藝。
- 3. 測布系統：**
 - A. 本機可在布匹完全拉直狀態，進行取用整卷全面的測布，完全不受布匹褶皺、歪斜等問題造成測布困難的問題。
 - B. 本機設計安裝測布架，可控制測布拉直力度。測布機架不銹鋼板製成，耐用防腐蝕，測布刀刀不刮傷布匹。
 - C. 機架正副測布布機不銹鋼板製成電子零件的穩定性測布架。測布架內部的測布布匹不銹鋼板採用最優布匹平整，測布由高精度刀製成，保持測布的測布。

Features

LKM Open Width Machine is a special design based on the professional technology of Single Jersey Machine and Open Width Machine, with the features of Single Jersey Machine and non fold-mark. LKM machines adopt CAD to make the functions of machines more surpassing and fabrics more professional and precision.

Main Features:

- 1. Manufacture:** Adopt low frame, you can operate the machine conveniently. Most of the parts and accessories are manufactured by advanced vertical machine center, to improve the precision and accuracy. The accessories of the heart are precisely allocated.
- 2. The heart knitting part:** The material of cams is made by special imported heating disposal and designed by CAD/CAM to ensure the needles going smoothly, in order to adapt various materials and knitting craft.
- 3. Open width system:** No fold-mark, the usage of fabrics is totally. No waste of fabrics, you can reduce the cost. The roller system is equipped with speed-change equipment to make sure the knitted consistency steady. Operate conveniently, no waste of time and power. The machine equipped with spreader, to control the tensions of fabric to be regularly. Take down system using double-stainless-expand roller with more evident of fabric expand effect. Firmness and longer life, with small resp. It can't hurt fabric easily. Corner of the inner side of fabric is flattened by floating pole and flattening equipment to make sure the flatten of fabric. Fabric can be cut by efficient steel knife to keep the suitable sharpness.



力可茂 LKM 力可茂精密機器 LKM Precision Machinery

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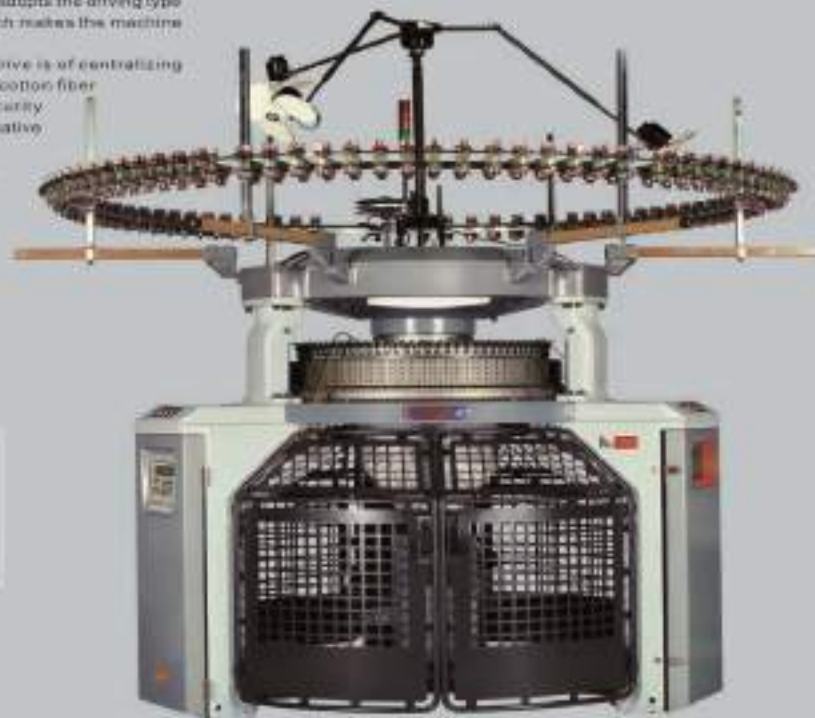
雙面機系列

DOUBLE INTERLOCK MACHINE

1. 機架的心臟設計與傳統不同採用更科學的方式，保證了機架更堅固心臟系統抗大力的轉動，使機架更堅固更耐用，機架更耐用更耐用。
2. 上盤設計採用更科學的方式結構，改變了傳統機架上盤的利用效率的傳統的方式，採用了新機架的心臟，採用了新機架的心臟。
3. 大盤機架採用新式，這樣可以消除傳統機架式所帶來的噪音問題，使機架的噪音問題得到了有效的解決，機架在高速運轉時更耐用。
4. 機架的送料機架設計採用新式出料式，這樣不僅減少了機架的對磨，而且提高了機架的安全性能。機架更耐用更耐用，更耐用。

1. The heart of the machine is uniquely designed which can be replaced directly, it solves the difficulty that the inner girder must be dismantled from the traditional machine when changing the heart. This makes simple changing of the heart and multi-function of the machine.
2. The designed upper plate takes the lead to use the superior structure to remove all center the shadow of the cloth cover.
3. The transmission of the inner girder adopts the driving type to ensure the machine's precision, which makes the machine more stable in high-speed operation.
4. The designed structure of the feed drive is of centralizing mechanism type. It can not only reduce cotton fiber but also increase the machine's security performance. This structure is a combinative exchange with easy installation and disassembly. Taking apart the cover, it can extract directly feed height axis to change gear wheels, which makes more simple and convenient when the machine operates and maintain.

序號 NO.	機型 MODEL	說明 Description
1	L-DH4雙面純毛機	Double Interlock Machine
2	L-DH24雙面純毛羅紋機	Double Interlock and Rib Machine



沒有最好，只有更好。
Keep forward.
LKM

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